

Fast, Simple Solid Phase Extraction for Drinking and Waste Water Analysis

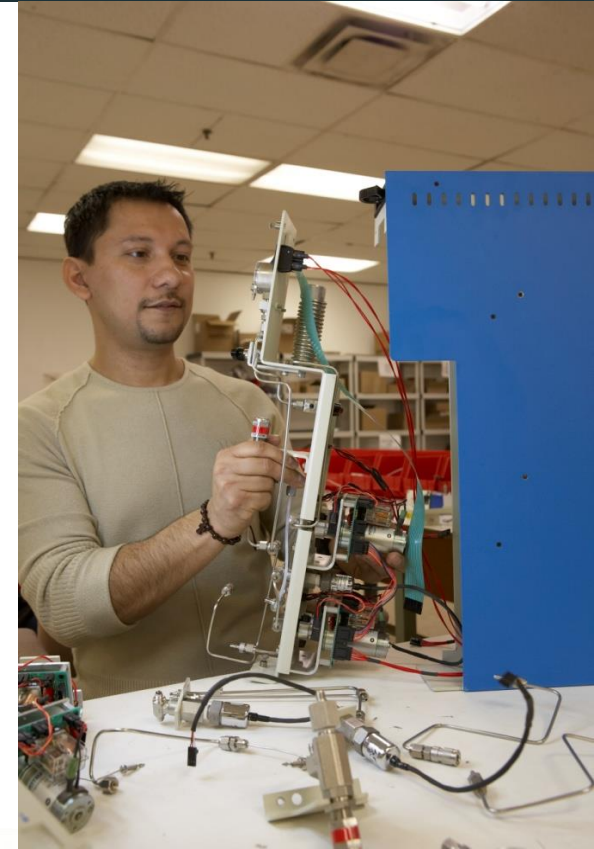


Agenda

- **FMS, Inc. Fluid Management Systems**
 - **Sample Prep vs Analytical Runs in time**
 - **Sample Prep Workflow**
 - **LLE/CLE vs Solid Phase Extraction**
 - **Manual vs Automated SPE**
 - **Semi Automated SPE**
 - **Results**
- 

- **FMS - Fluid Management Systems**
 - **Founded in 1986**
 - **Manufactures Total Solution Sample Preparation and Consumables for GC, GC/MS, LC and LC/MS**

Made in the USA



Made in the USA



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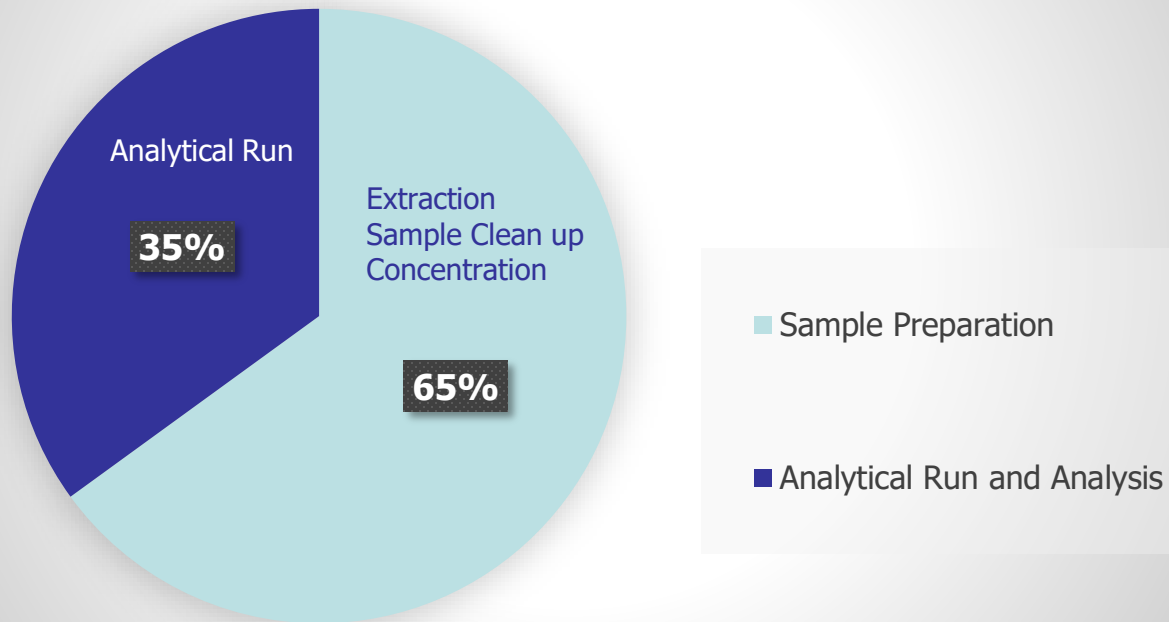


Class 1000 Cleanroom for Consumables Manufacturing



Laboratory Workflow Breakdown

Sample Prep versus Analytical in Time



Comparison of LLE/CLE vs. Automated SPE Methods

LLE/CLE

Open to laboratory background

Uses >360mls solvent

Shaking / Continuous process

Forms emulsions requiring centrifuging

Little Selectivity

Requires water removal

Automated SPE

Closed system

Uses <60mls solvent

Filtration process

No emulsions formed

Wide Selectivity (sorbent)

In-line water removal

Fast and Unattended



Comparison of LLE/CLE vs. Automated SPE Methods

LLE/CLE

No Separation of waste

More volume to evaporate

Massive solvent emission

CLE high electrical costs

Requires lots of solvent for cleaning

Automated SPE

Separates Aqueous and
Organic Waste

<60mls solvent to
evaporate

6 times less solvent
emission

Easily Capture Solvent

Lower solvent costs

Lower Disposal Costs

Reduced Solvent Usage



Reasons for SPE

- **Reduced solvent**
- **Reduced glassware**
- **Simplified procedures**
- **Automated versus manual protocols = Reproducibility**
- **Increased Sample Throughput**



Determining Factors

- **Ability to load samples by vacuum.**
- **Ability to dry cartridges by both vacuum and positive gas pressure (N₂ or CO₂).**
- **Easily handle a wide variety of cartridge designs and sizes without cumbersome modifications.**



Comparison of Manual SPE vs. Automated SPE Methods

Manual

Open to laboratory background

Uses >60mls solvent

Filtration process

No emulsions formed

Wide Selectivity (adsorbent)

Requires water removal

Labor intensive requires monitoring

Automated SPE

Closed system

Uses <60mls solvent

Filtration process

No emulsions formed

Wide Selectivity (adsorbent)

In-line water removal

Fast and Unattended



Comparison of Manual SPE vs. Automated SPE Methods

Manual SPE

Separates Aqueous and Organic Waste

<60mls solvent evaporate

Run times are ~ 60 minutes

Technician Time 60 minutes

Physical transfer and Concentration steps

Concentration steps > 60 minutes

Automated SPE

Separates Aqueous and Organic Waste

<60mls solvent to evaporate

Run times are ~ 35 minutes or less

Technician time 5minutes

Automatic and Direct to Concentration
delivery and completion

Concentration step 45 minutes ready for
injection



Automated Solid Phase Extraction front end for GC/MS and LC/MS



EconoTrace®



TurboTrace®



TurboTrace® ABN



TurboTrace® PFC



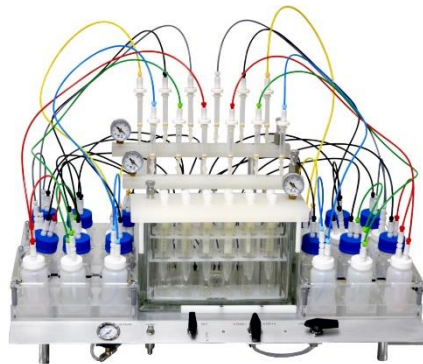
NanoTrace®



Semi-Automated Solid Phase Extraction front end for GC/MS and LC/MS



EZSPE



EZPFC



Direct to Vial Concentration

SuperVap – Concentration System

- 6 Position 250ml Vessel
- 12 Position 50ml Vessel
- 12 Position 20,40,60 ml vial
- 24 Position 2ml, 4 ml vial
- 24 Position PFC 15ml Conical tube



Sample Analysis Work Flow

Automated Sample Prep Time

= 80 Minutes



Solid Phase Extraction

35 Minutes



Concentration

45 Minutes

Semi Automated Sample Prep Time

= 80 Minutes

Solid Phase Extraction

35 Minutes



Concentration

45 Minutes

Objective for Semi Automation

- **Use as many features from the FMS Automated systems and implement them into a Semi automated platform**
- **Develop as many SPE procedures for the testing lab using a single extraction platform.**
- **Minimize manual steps to lessen error and maximize limited man hours**

Goal

- **Self Installable**
 - Unpacking and Installation/training video
- **Easy to Operate**
 - No Computers or Electronics to fail or maintain
- **Semi - Automated**
 - Hyphenates the entire Solid Phase Extraction Process – Extraction, Bottle Rinse, Inline Drying and Optional Direct to GC Vial Concentration
- **Fast**
 - The fastest sample processing available for SPE
 - Run up to six samples simultaneously
 - Vacuum for fast loading of large volume samples
 - Unattended Sample loading walkaway time
- **Closed system**
 - Eliminate potential outside contamination

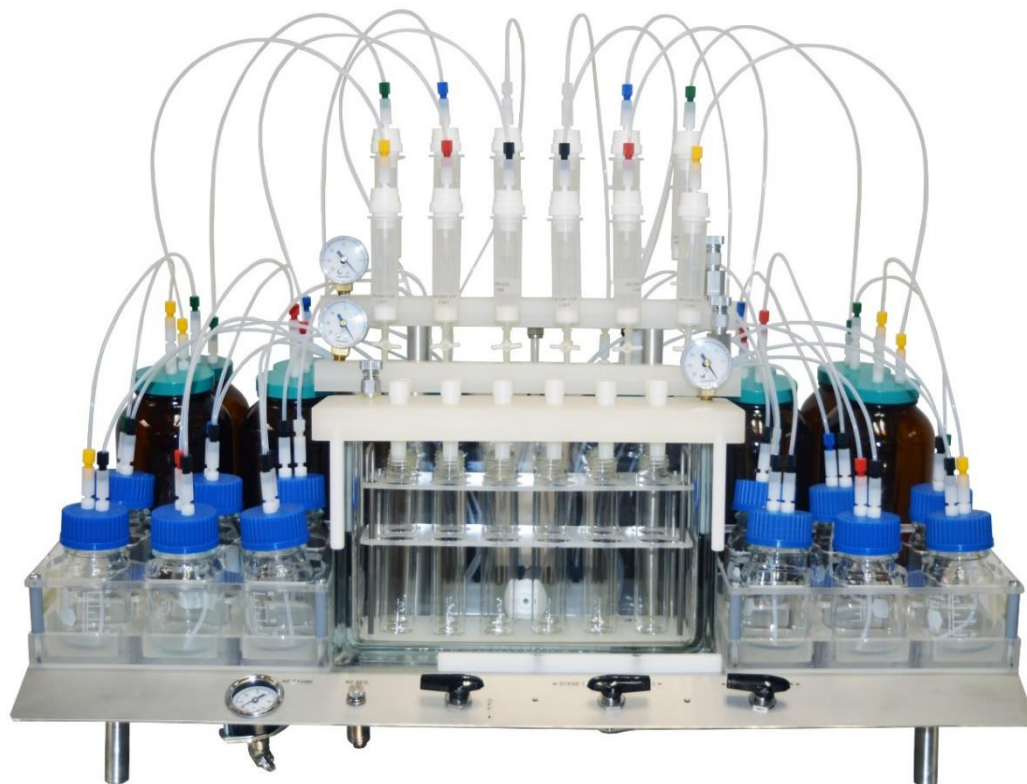
Goal

- **Efficient**

- Uses all SPE cartridge sizes
- Dedicated manifold for cartridge conditioning and sample loading
- Dedicated manifold for extraction and extracts
- Separates Organic from Aqueous waste
- Vacuum cartridge drying, Nitrogen cartridge drying or combined
- Automated Bottle Rinse and Elution
- Inline Extract Drying
- Small number of components to clean

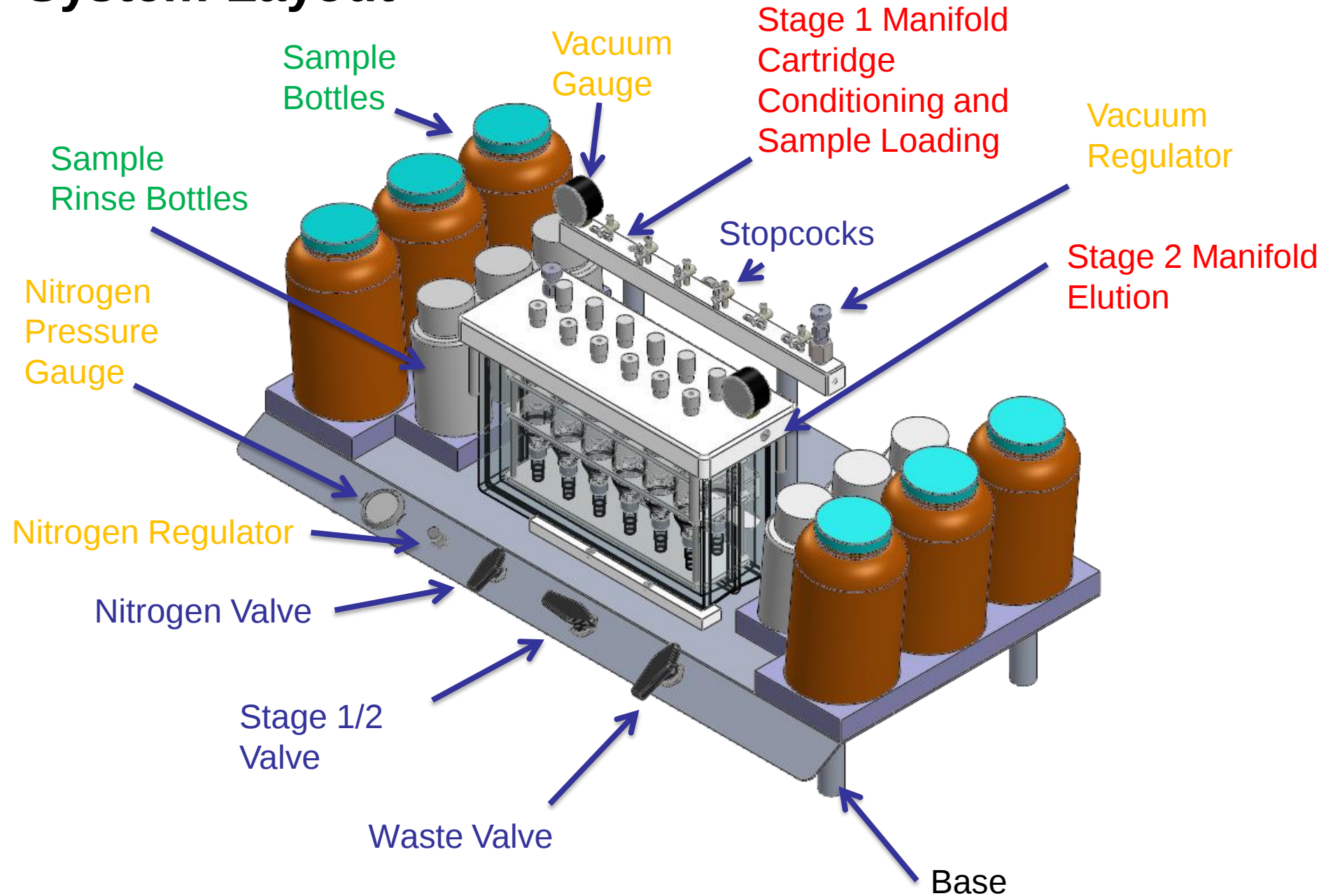
- **Low to No Capital Expense**

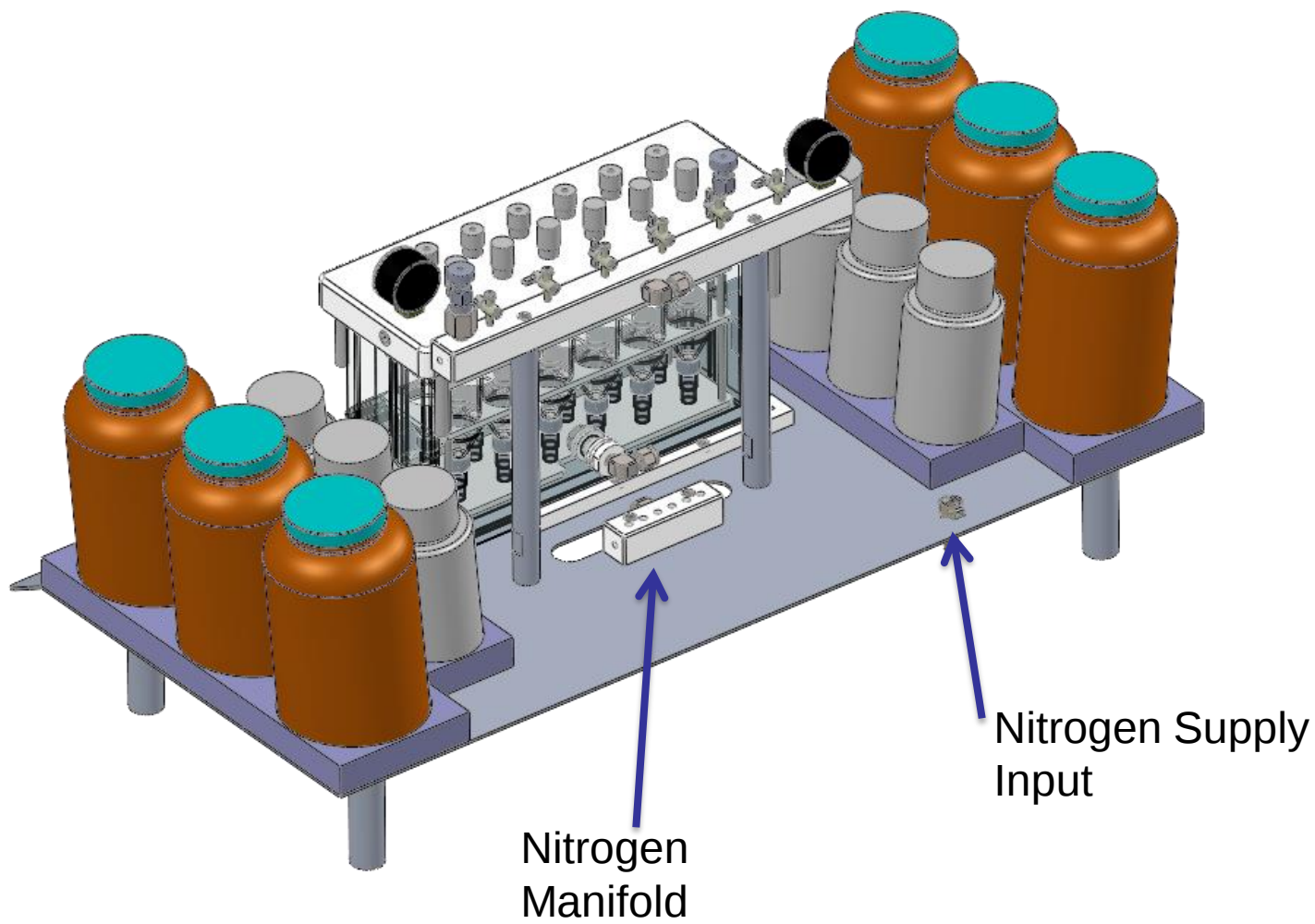
- Purchase an FMS Cartridge Contract
- receive an EZSpe at No Charge



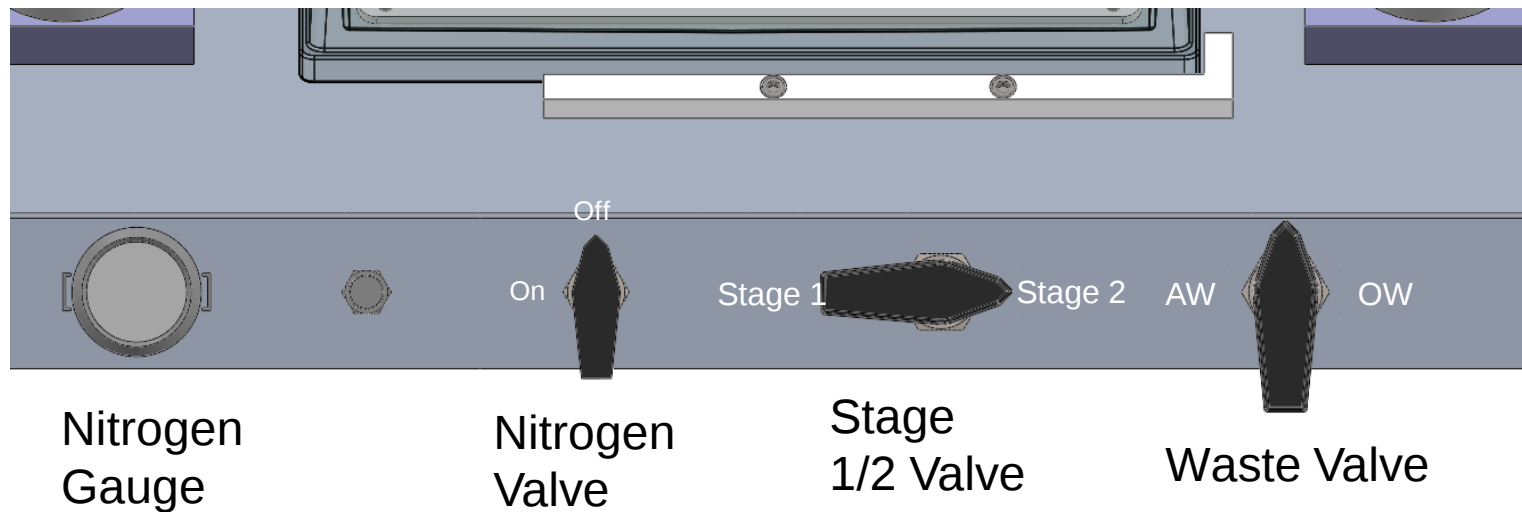
EZSpe 12 sample

System Layout

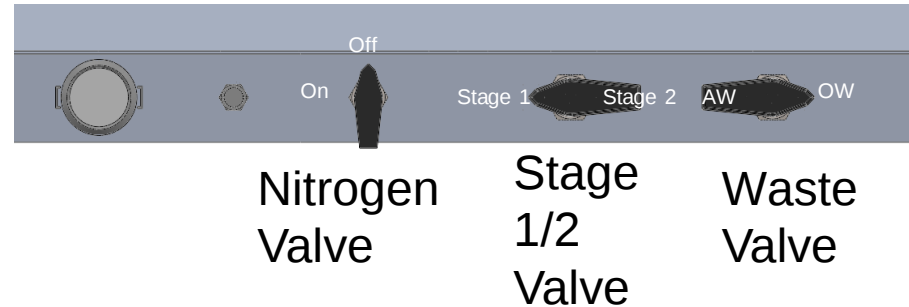
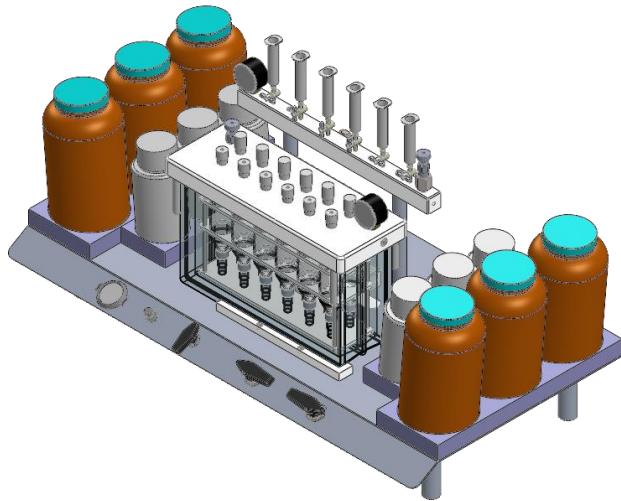




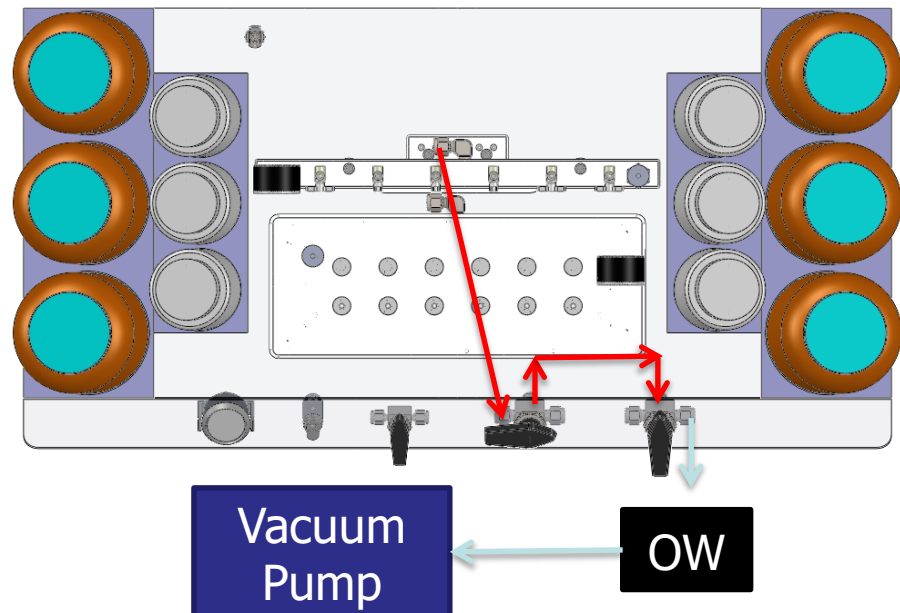
Control Valve Layout



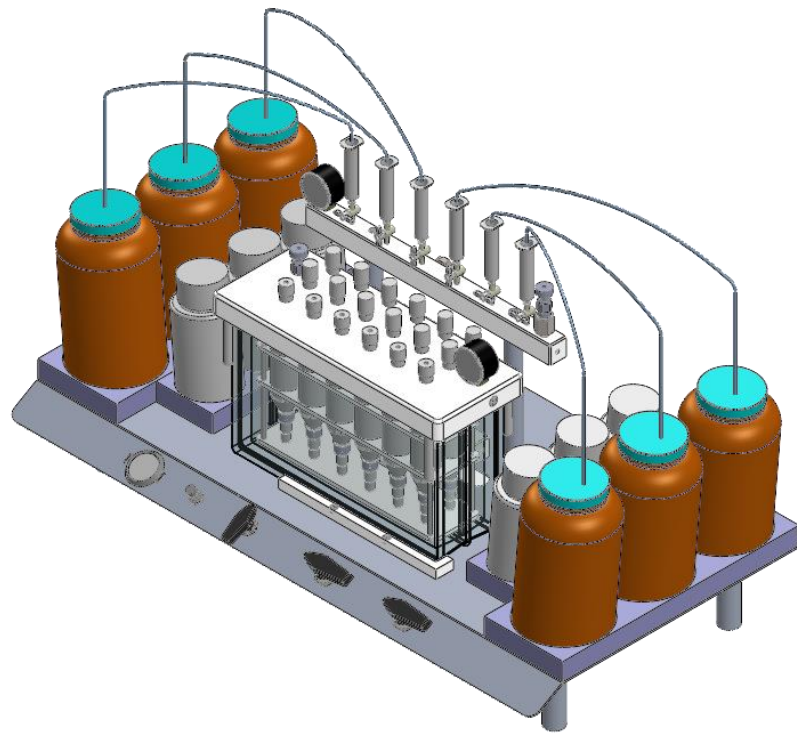
Cartridge Conditioning (Stage 1, Organic Waste)



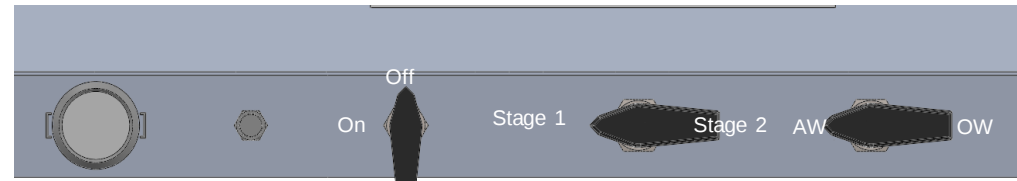
Flow
Path



Sample Loading (Stage 1, Aqueous Waste)



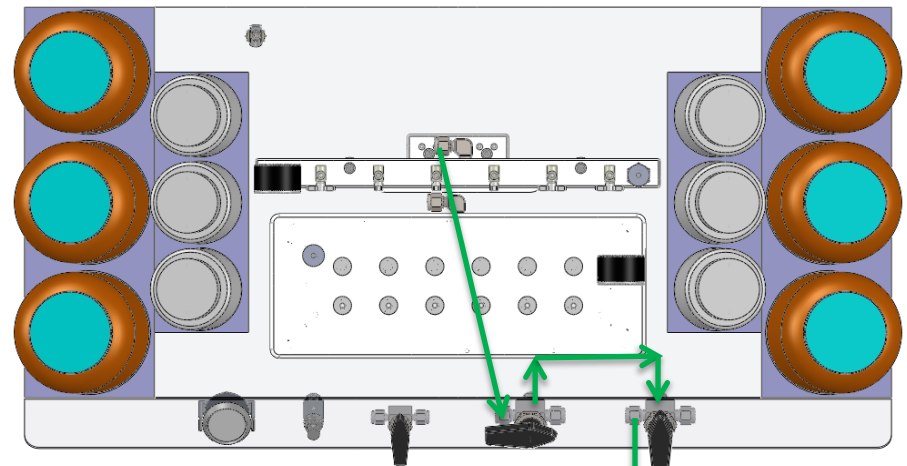
Flow
Path



Nitrogen
Valve

Stage
1/2
Valve

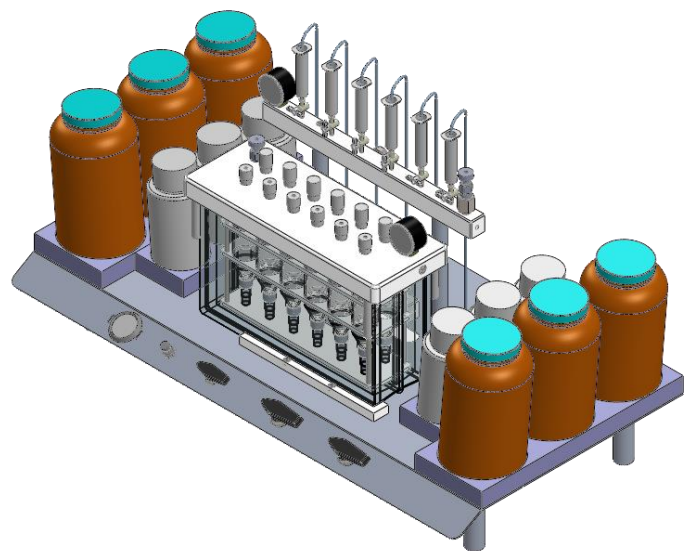
Waste
Valve



Vacuum
Pump

AW

Cartridge Drying- Nitrogen/Vacuum



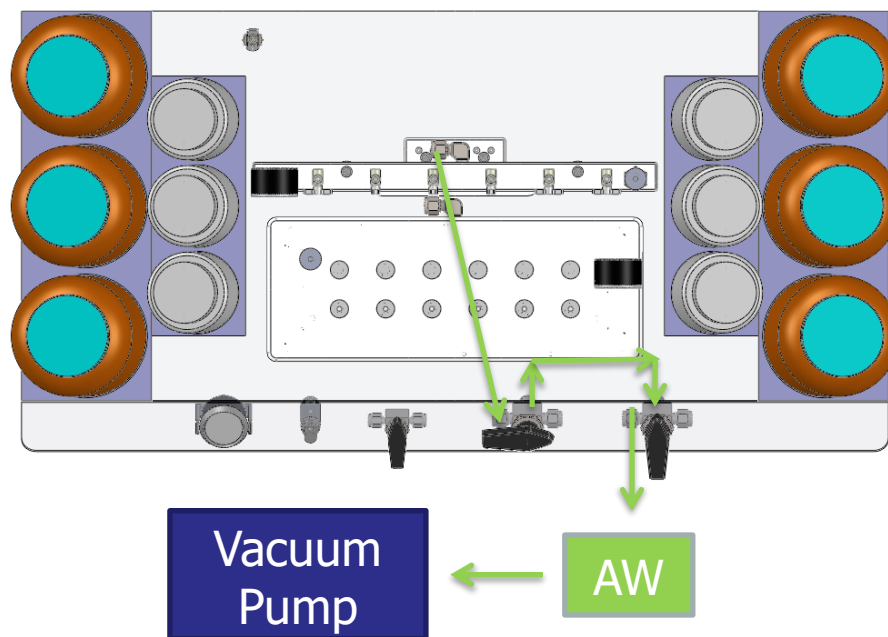
Flow
Path



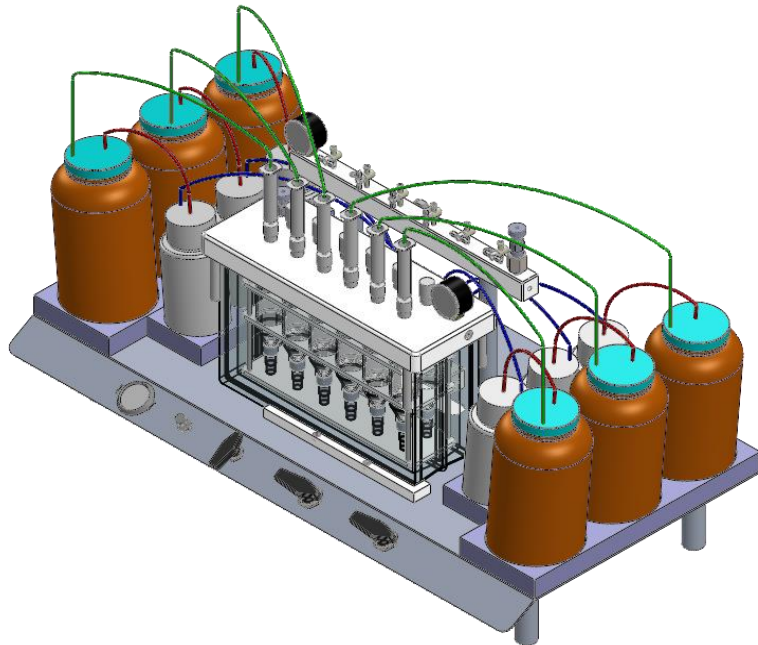
Nitrogen
Valve

Stage
1/2
Valve

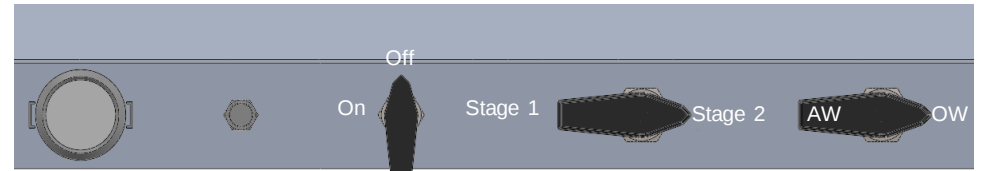
Waste
Valve



Sample Elution (Stage 2)



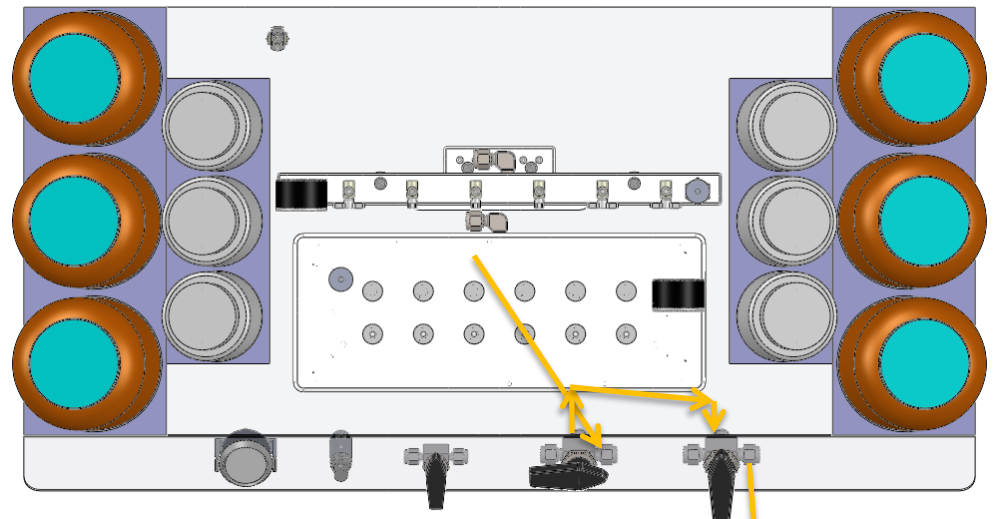
Flow
Path



Nitrogen
Valve

Stage
1/2
Valve

Waste
Valve



Vacuum
Pump

OW

Drinking Water Methods

- **EPA 507**
- **EPA 508.1**
- **EPA 513**
- **EPA 515.2**
- **EPA 521**
- **EPA 522**
- **EPA 525.3**
- **EPA 527**
- **EPA 529**
- **537.1**
- **EPA 548.1**
- **EPA 550.1**
- **EPA 552.1**



12 position evaporator 50 mLs



SuperVap Features

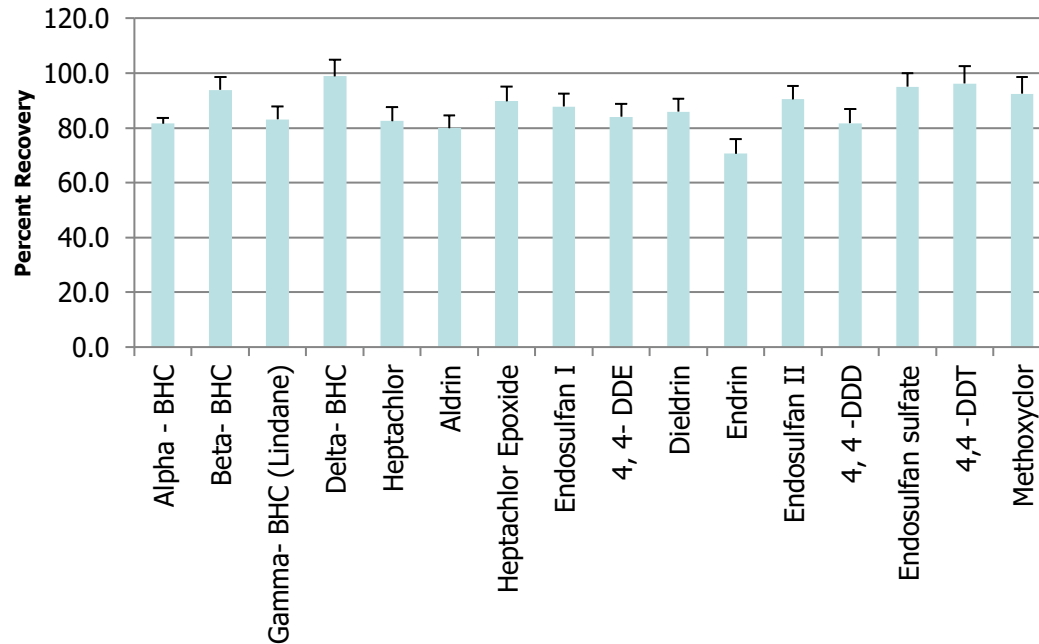
- **Self Installable**
 - Video unpacking, installation and training video
- **Preprogrammed with most common temperature settings**
- **6 (250mL) and 12 (50mL) position models for extractions, direct-to-vial connections**
- **Dry bath heating element**
- **Independent secondary heater for extract nipple (can be disabled)**
- **Sensor controlled**
- **Savable temperature log capability.**

SuperVap 525.3 Method

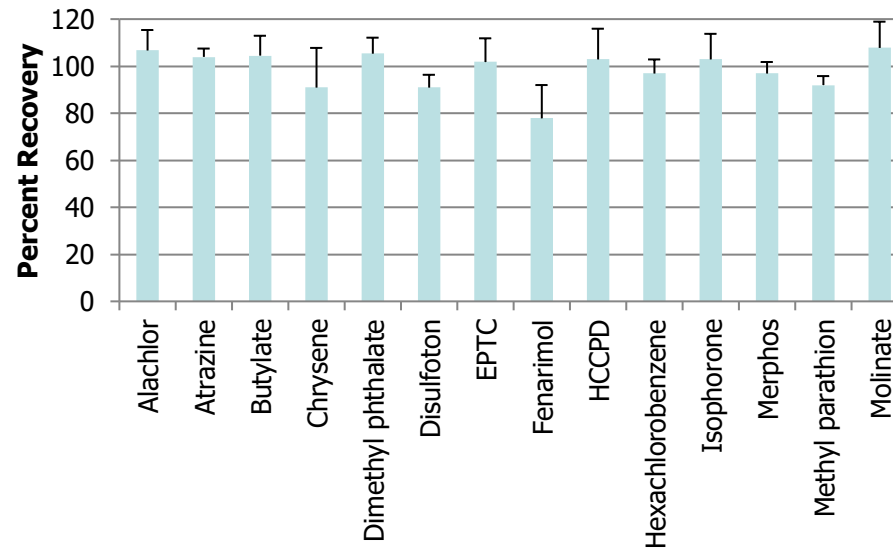
- Temperature Program 45°C
- Samples reduced to 1 mL under nitrogen flow
- Samples analyzed in 1 mL DCM
- Semi-Volatiles analyzed with low resolution GC/MS (full scan)



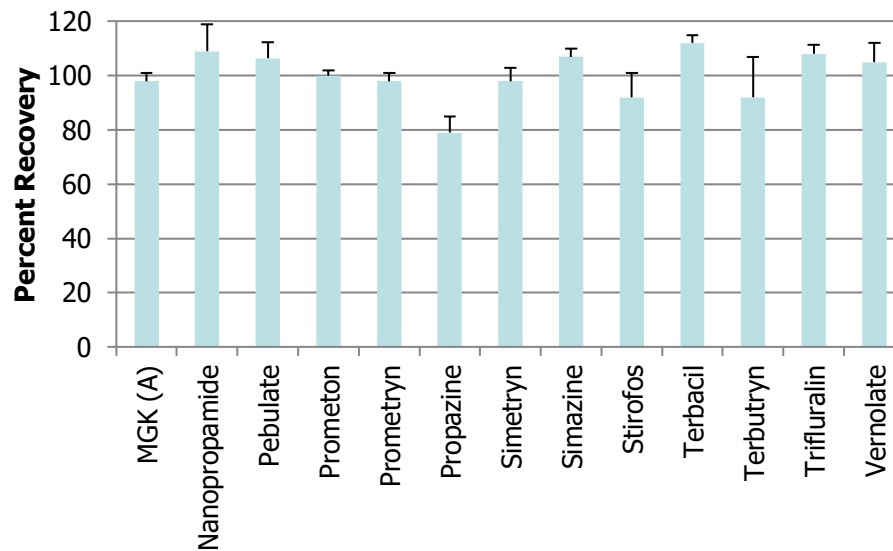
525.3 OCPs (Drinking Water)



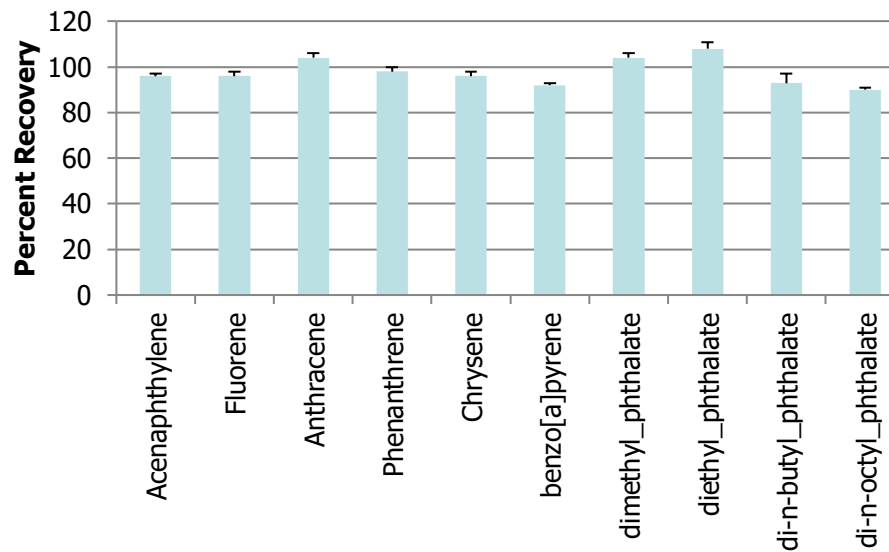
525.3 SVOCs (Drinking Water, 1)



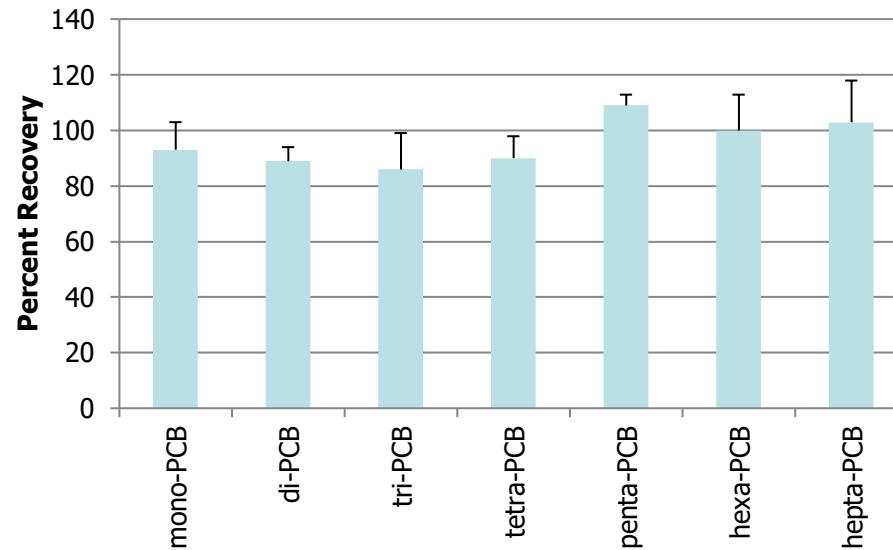
525.3 SVOCs (Drinking Water, 2)



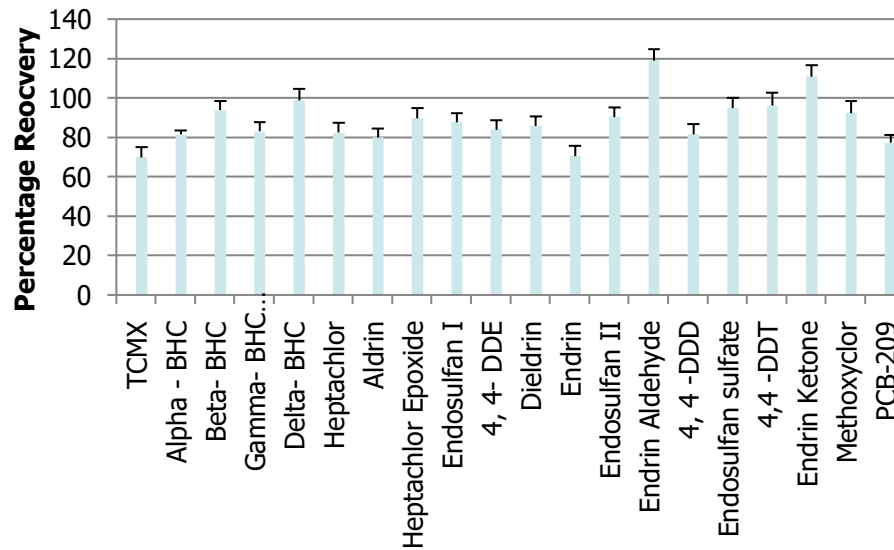
525.3 PAHs and phthalates (Drinking Water)



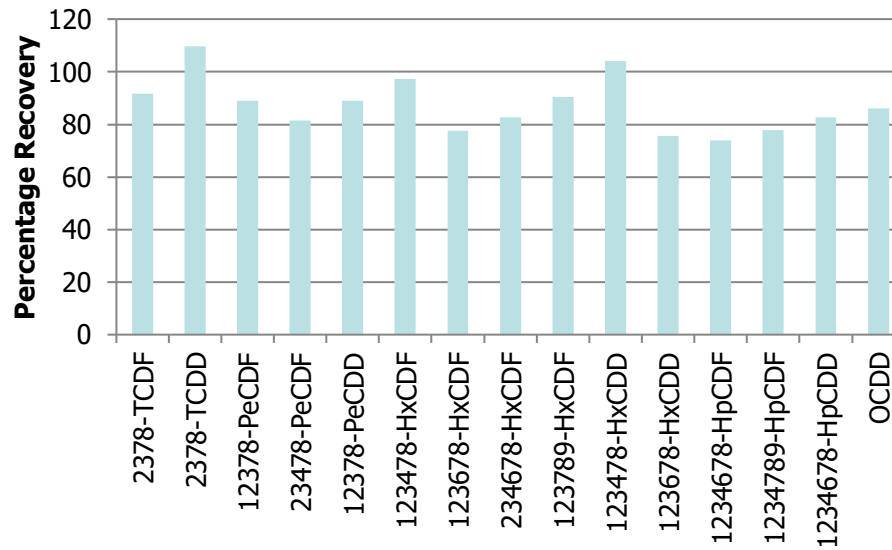
525.3 PCBs (Drinking Water)



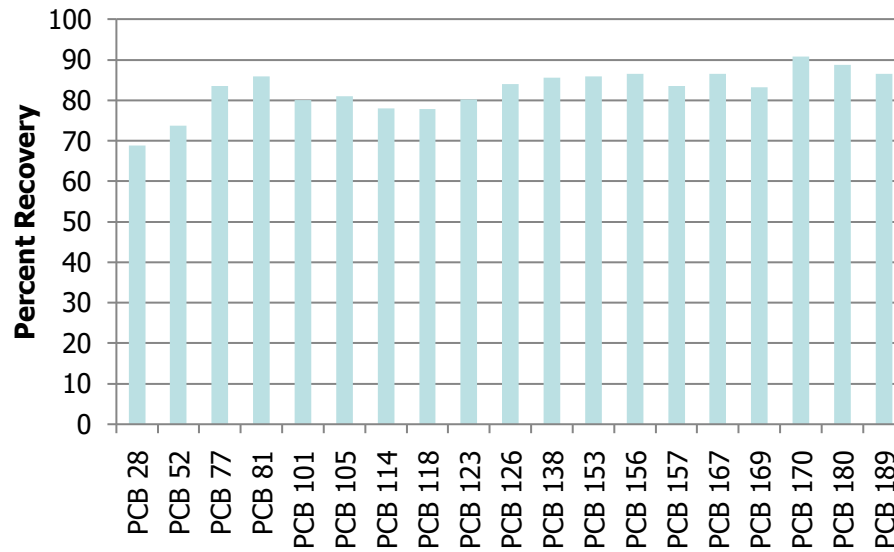
EPA 508 OCPs on EZSpe



Dioxins on EZSpe



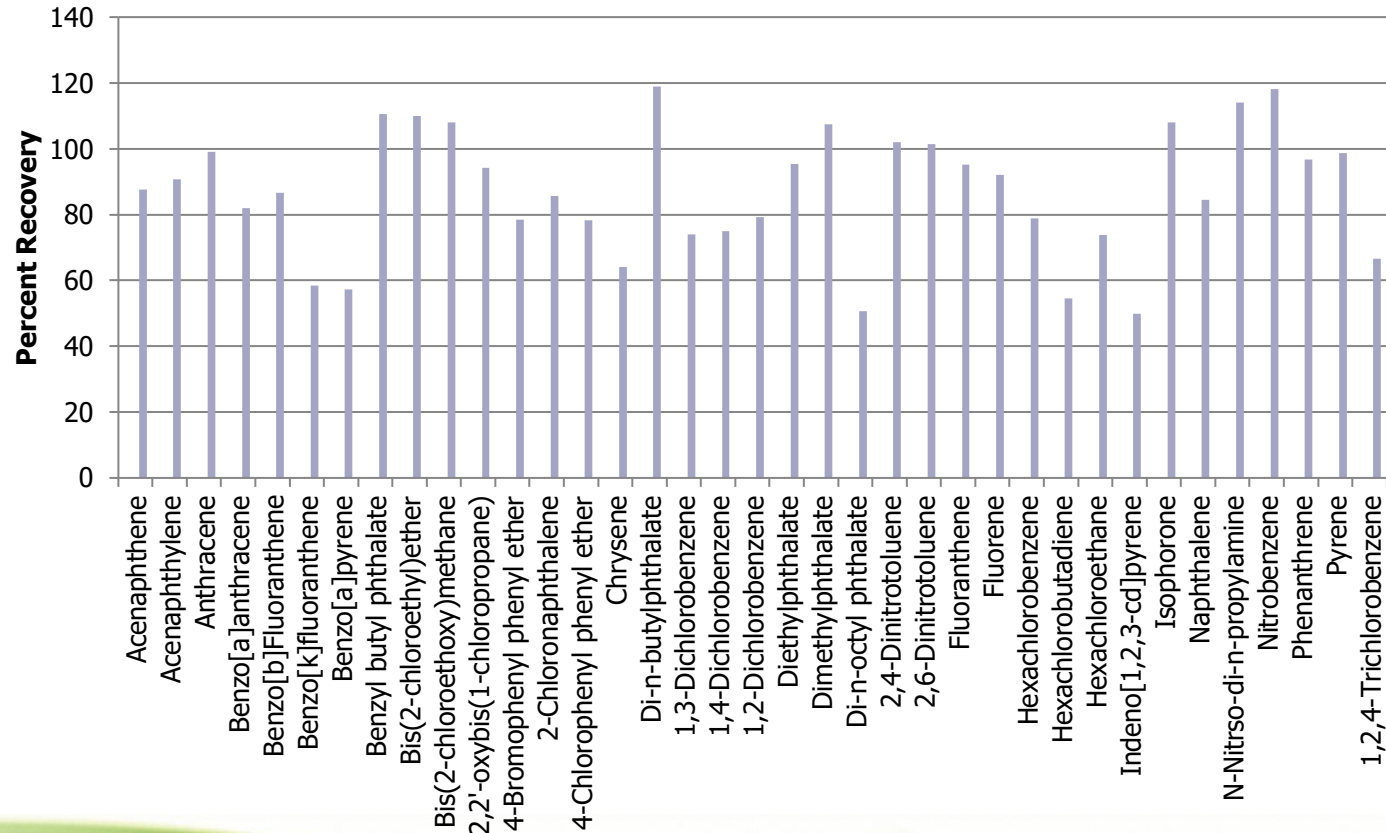
PCBs on EZSpe



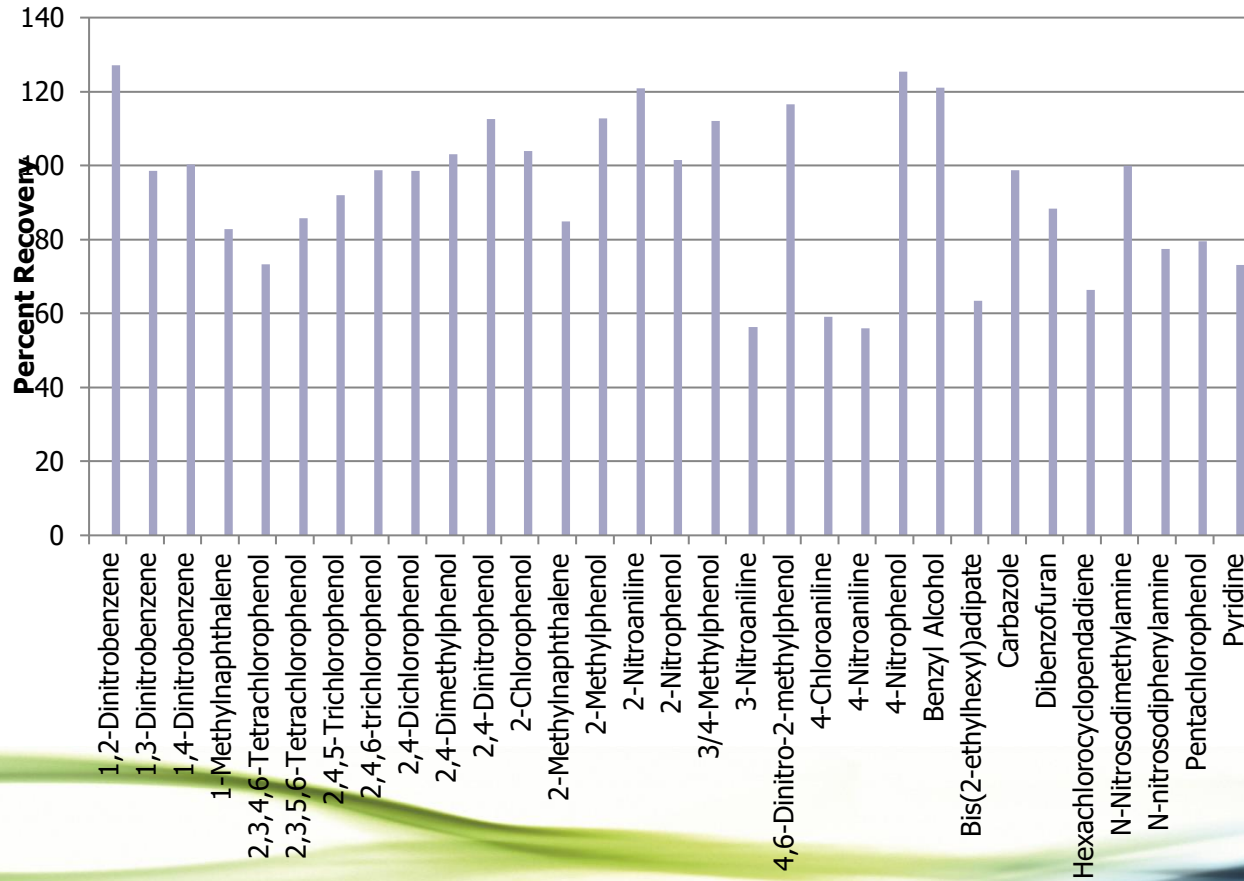
Waste Water Methods

- EPA 608
- EPA 625.1
- EPA 1694
- EPA 1664
- EPA 1613
- EPA 1614
- EPA 8081
- EPA 8082
- EPA 8151
- EPA 8141
- Epa 8290
- EPA 8310
- EPA 8330

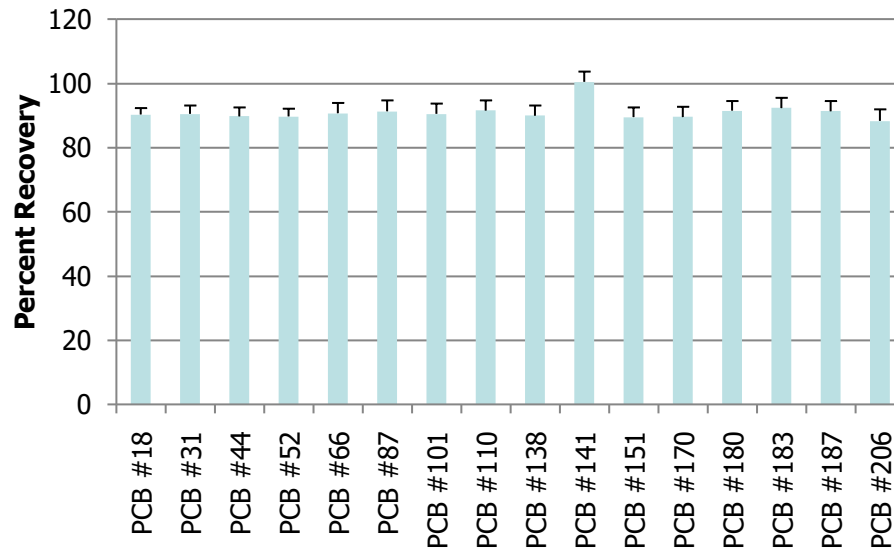
EPA Method 625/8270 (1)



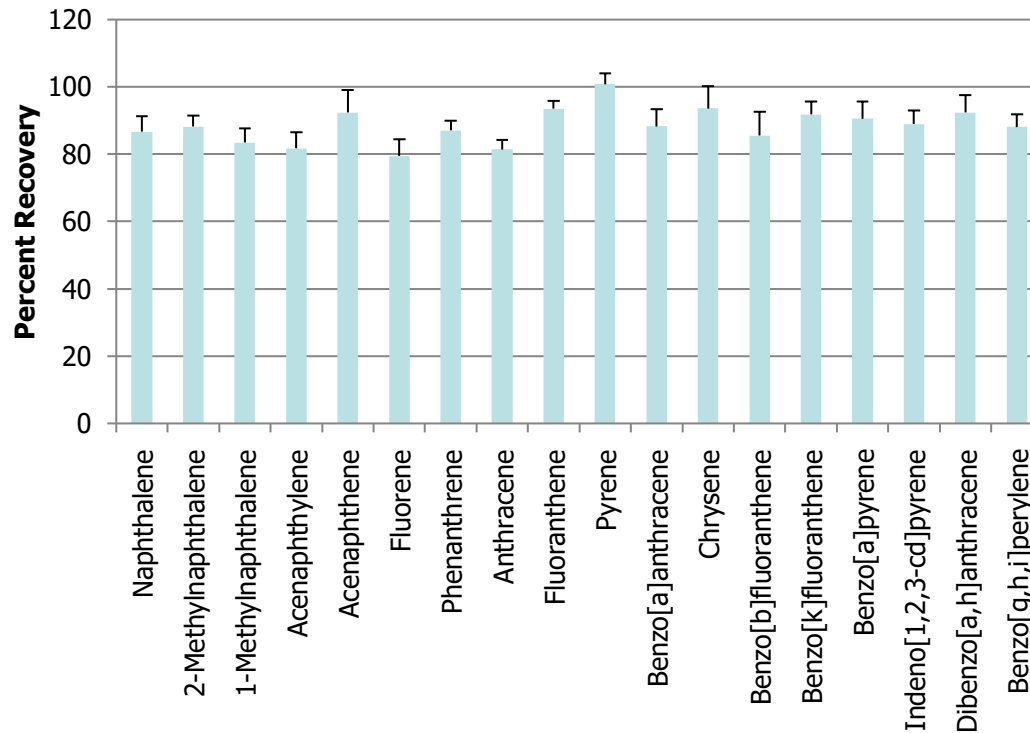
EPA Method 625/8270 (2)

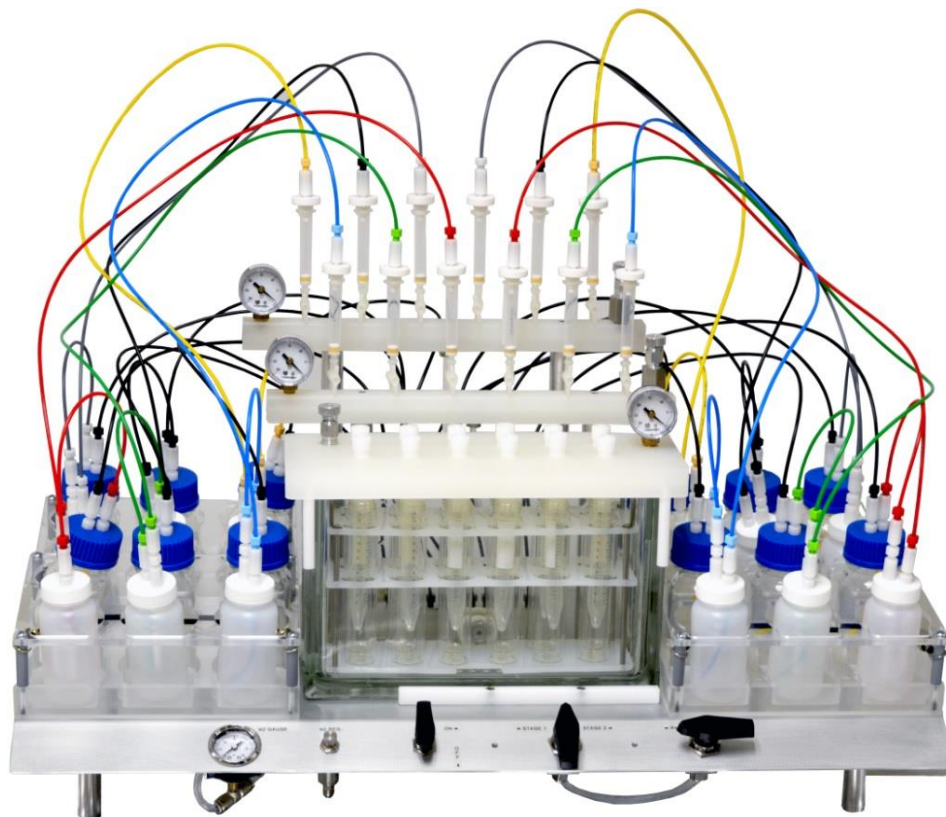


PCBs in Water



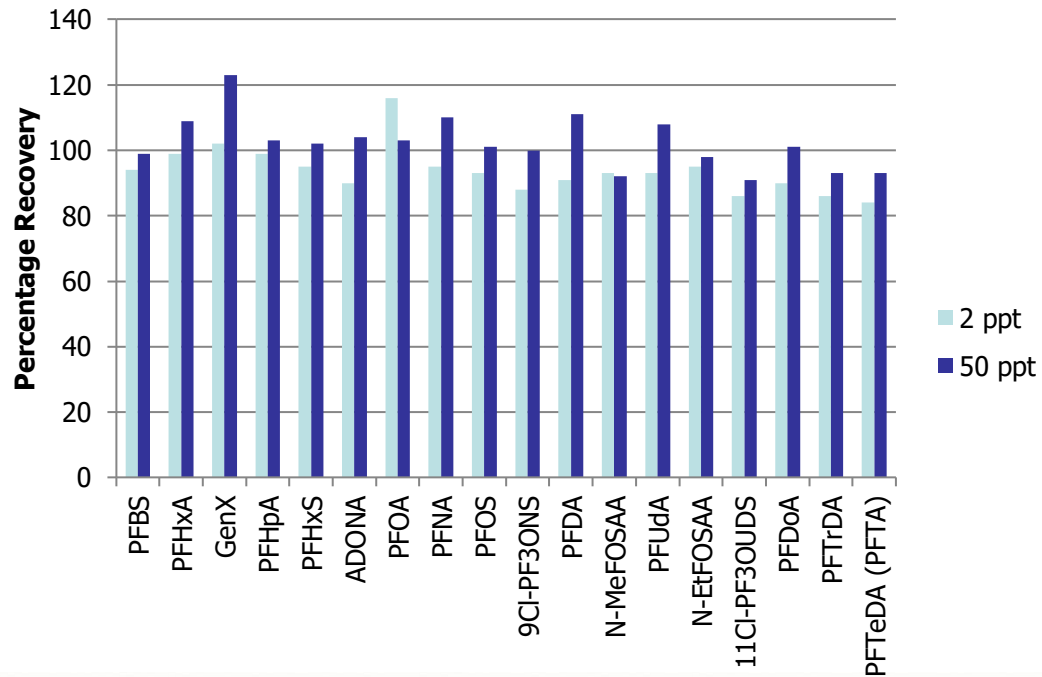
PAHs in Water



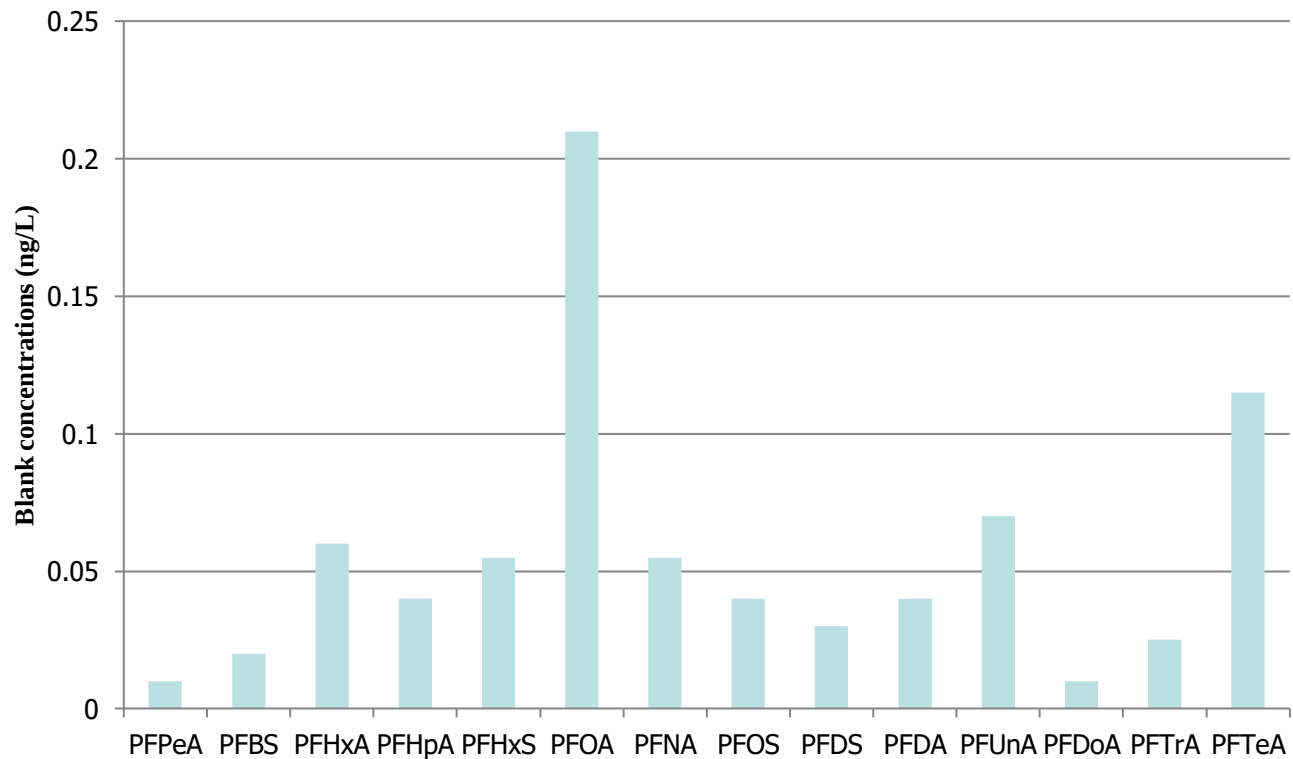


EZPFC 12 Sample System

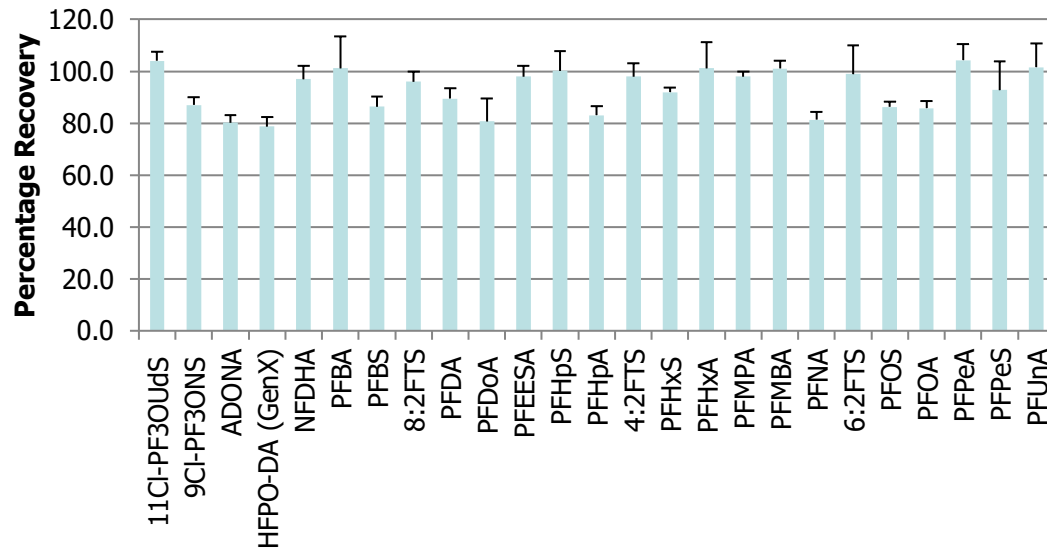
EPA 537.1



PFAS Background



EPA 533



- **EZSpe and SuperVap systems are easy to use and install**
 - Complete Water Sample Prep Workflow
- **Low cost, High throughput, Low maintenance solution**
- **EZSpe Extractions and Concentration is a very green technique**
 - Reduces Solvent Use
 - Reduces Solvent Disposal Costs
 - Reduces Solvent emissions



Summation

- **FMS semi-automated SPE and SuperVap systems deliver consistent, reproducible results**
- **Handles a wide range of Sample sizes and matrix types**
- **Uses all SPE Cartridge and Column sizes**
- **Comply with existing methods that require vacuum, positive pressure and precise delivery of sample and solvents**



Summation

- **Solid Phase Extraction is a well accepted technology**
- **New Solid Phase Extraction Chemistries and Sorbents are being developed**
- **Drinking Water and Waste Water Extractions**
 - 625/8270
 - 608
- **EZPFC**
 - Designed for Semi-Automated PFAS Extractions
 - SuperVapPFC Concentrator for 24 samples
- **Capable of performing in line extract drying and/or Cartridge extract clean-ups**

Questions?

